

Vir2TEXVir2TEX WebsiteDigital Learning MaterialsINSTRUCTOR GUIDEfor Sustainable Textile Education

The Vir2TEX project partnership will develop new learning materials created by digital technologies for delivering high-quality education. The aim of the project is to integrate technology into courses to engage students in immersive learning experiences whether teaching in class or remotely.

This project explores the potential of virtual reality (VR) for deepening understanding and enhancing learner engagement by eliminating the screen and placing learners in the middle of real situations by utilizing VR 360 video. New learning materials enhanced for distance education about textile production will be developed for textile production steps from fiber to clothing.

The modules will be helpful for both vocational students and the new employers in the textile sector in order to decrease the orientation time of the new employers by combining immersive technologies and inspiring pedagogic content for the best learning results. It will also include the possible problems during production and offer various possibilities for distance learning.

About Project

Vir2TEX will have an immediate impact during the implementation stage on the students and the lecturers of partner organizations, and a lasting effect on various stakeholder groups. The impacts of Vir2TEX are;

• Vir2TEX will improve the learning and skill of students by putting them in the middle of real situations in an interactive learning platform, and also enable lecturers to transfer their knowledge to students via an innovative approach. Vir2TEX will help participating organizations in widening their organization network they collaborate with. Close ties formed during the development and implementation of Vir2TEX will be a crucial opportunity for future collaborations in the same field.

On target groups;

- Textile vocational students engaged through dissemination activities and online channels will improve their awareness, knowledge and skills through the created innovative VLE. Professional progress of the students of the field will be supported and a higher level of education quality will be achieved via a developed interactive platform.
- Lecturers of the field will benefit from the developed innovative learning materials while transferring their knowledge to their students. Providing high-quality education while teaching a subject online which requires practice is difficult and challenging. This innovative approach will help teachers to receive the best learning results in vocational training.
- Private firms and new employees; The developed innovative learning platform will enhance the learning and awareness of new employees, therefore, shorten the orientation time.



Project Partners

Vir2Tex project is carried out by a strong partnership from Turkey, Poland, Italy, Romania



Ege University Project Coordinator Turkey



Yaşar University Project Coordinator Turkey







Poland



Vir2TEX Learning Modules

The content for the Vir2Tex course is divided into 15 Modules. Each Module is presented in units. You can access the content by clicking on the title of the module. In each module, you can find the Aim of the Module, its Learning Outcomes (i.e. what you should be able to do after engaging with the modules), and access the Module's Content presented in units, where presentations and video lectures, together with definitions of concepts and links to recommended readings and videos are available. An optional self-assessment tool can help you review the module and evaluate your knowledge.

All learners are encouraged to make effective use of the course Discussion Forum to communicate and interact with others, reflecting and exchanging ideas on the recommended discussion topics. In each module, you can also find case studies as a showcase of real-life applications of the techniques and approaches covered in the module. You will be able to view all course content, at your own pace, so feel free to work ahead and complete this course around your schedule.

- Module 1 Fiber Preparation
- Module 2 Spinning Preparation
- Module 3 Yarn Spinning
- Module 4 Fabric Production
- Module 5 Textile Finishing
- Module 6 Textile Clothing

Vir2TEX Learning Modules Module 1

Fiber Preparation

The production of textile products starts with the yarn production. The yarn could be classified into two main categories such as; spun or staple yarn and filament yarn. Spun yarn made of staple fibres by twisting together is called spun or staple yarn. Filament yarn consisting of long continuous filaments or fibres either twisted or only grouped together is called filament yarn. The short staple fiber spinning method was chosen as the subject of the training modules of the project. The steps of the spun yarn production starts with the cotton storage and the sampling method from cotton bale. Then fibers are processed with blow-room, then continue with tuft feeding unit and carding machine respectively. In this module, the task and the working principles of the machine, the cross section of the machines, the name of the machine parts and the important settings for the quality control were explained.

- <u>Cotton Storage and Sampling Method from Cotton Bale</u>
- <u>Blow Room</u>
- Tuft Feeding Unit and Carding Machine



Spinning Preparation

The spinning preparation is the step after the fiber preparation. The spinning preparation consist of draw-frame, combing preparation, the combing machine and roving frame respectively. In this module the task, the working principles, the cross section of the machines, the name of the machine parts and the important settings for the quality control were explained.

- Draw Frame
- <u>Combing Preparation and The Combing Machine</u>
- <u>Roving Fram</u>e



Yarn Spinning

The yarn spinning is the step after the spinning preparation. The yarn spinning consist of ring spinning machine, yarn winding machine and yarn conditioning respectively. In this module the task, the working principles, the name of the machine parts, the cross section of the machines and the important settings for the quality control were explained.

- <u>Ring Spinning Machine</u>
- Yarn Winding Machine and Yarn Conditioning

Vir2TEX Learning Modules Module 4

Fabric Production

Fabric construction involves the conversion of yarns, and sometimes fibers, into a fabric having characteristics determined by the materials and methods employed. Textile surfaces can be produced directly from webs of fibers by bonding, fusing or interlocking to make non-woven textiles and felts. The most versatile method of manufacturing fabrics for a wide range of applications is the mechanical manipulation of yarn into fabric. There are three principal methods of mechanically manipulation yarn into the fabrics such as interweaving, intertwining and interlooping. Weaving is the oldest and the most common method of producing fabrics. In weaving, two sets of parallel yarns are interconnected or interwoven by interlacing them at right angles. Intertwining and twisting includes a number of techniques such as braiding, twisting and knotting where threads are caused to intertwine with each other at right angles or some other angle. Knitting is the most common method of interloping and is second only to weaving as a technique of constructing fabrics. The weaving and knitting techniques were chosen as the subject of the fabric production training modules of the project. For the knitting technology part, weft knitting techniques like flat knitting and circular knitting are described. In the weaving technology part, weaving process and woven fabric production are explained.

Vir2TEX Learning Modules Module 4

Knitting Technology

Knitting is a process of manufacturing a fabric by interlooping of yarns via the use of needles. In knitting, the yarns are initially formed into loops, and then these loops are interconnected in order to produce a textile structure. Based on this principle, a textile fabric is produced by using only one set of yarns. There are two major groups of knitting: weft and warp knitting. In weft knitting, the wales are perpendicular to the course of yarn and the connected loops are in a coursewise or horizontal direction. Warp knitting is defined as a stitch forming process in which the yarns are supplied to the knitting zone parallel to the selvedge of the fabric, i.e. in the direction of the wales. In warp knitting, each knitting needle is equipped with at least one unique yarn. The yarns are lateral deflected between the needles to connect the stitches to construct a fabric. The weft knitting technique can generally be classified as flat knitting and circular knitting whereas warp knitting systems are broadly categorized as Tricot and Raschel machines. In this module, flat knitting technique and circular knitting technique are described.

- Flat Knitting Technology
- Circular Knitting Technology

Weaving Technology

Weaving is a method of textile production in which two distinct sets of yarns or threads are interlaced at right angles to form a fabric or cloth. The components need neither be parallel to each other nor cross each other at right angles, but most woven structures are composed of two sets of components, both flexible and crossing at right angles. The weaving process is preceded by yarn preparation processes namely winding, warping, sizing and drawing. In this module, weaving preparatory process and woven fabric production steps are explained.

• Weaving Preparatory Process

Woven Fabric Production



Vir2TEX Learning Modules Module 5

Textile Finishing

Textile finishing treatments are treatments that involve some mechanical and chemical processes to obtain bleached, colored, printed or functional fabric from raw fabric. Thanks to these processes, the fabric gains added value. Textile finishing processes are divided into three groups as pre-treatment, coloring and finishing processes. In pre-treatment processes, some impurities and natural pigments in the fabric are removed. Then, the fabric is applied to dyeing or printing processes. Finally, the fabric is applied to mechanical and chemical finishing processes in order to give the desired fabric appearance, handle and some functional properties.

- <u>Pre-Treatment Processes</u>
- Dyeing Processes
- Finishing Treatments



Vir2TEX Learning Modules Module 6

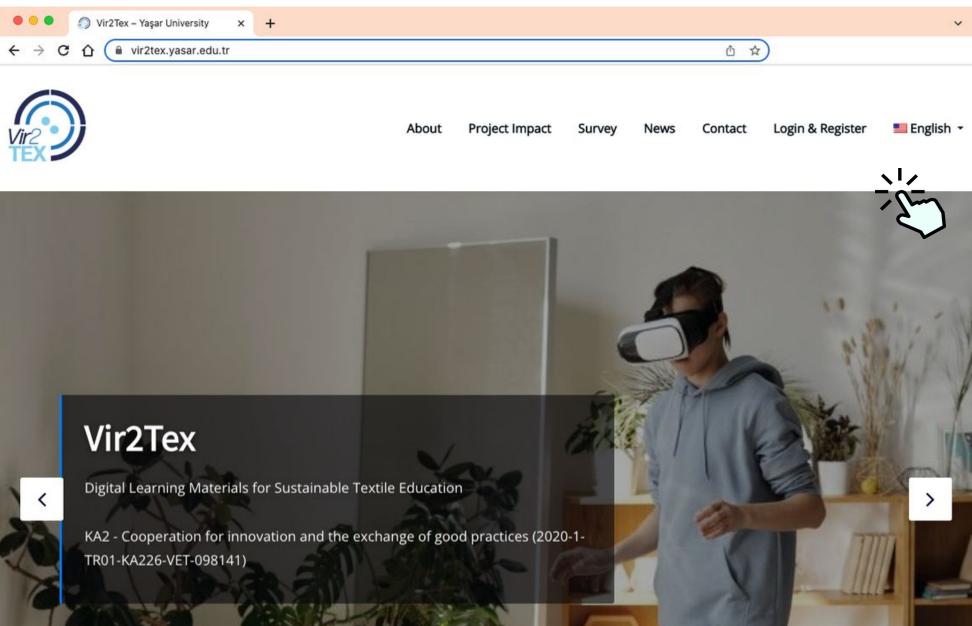
Textile Clothing

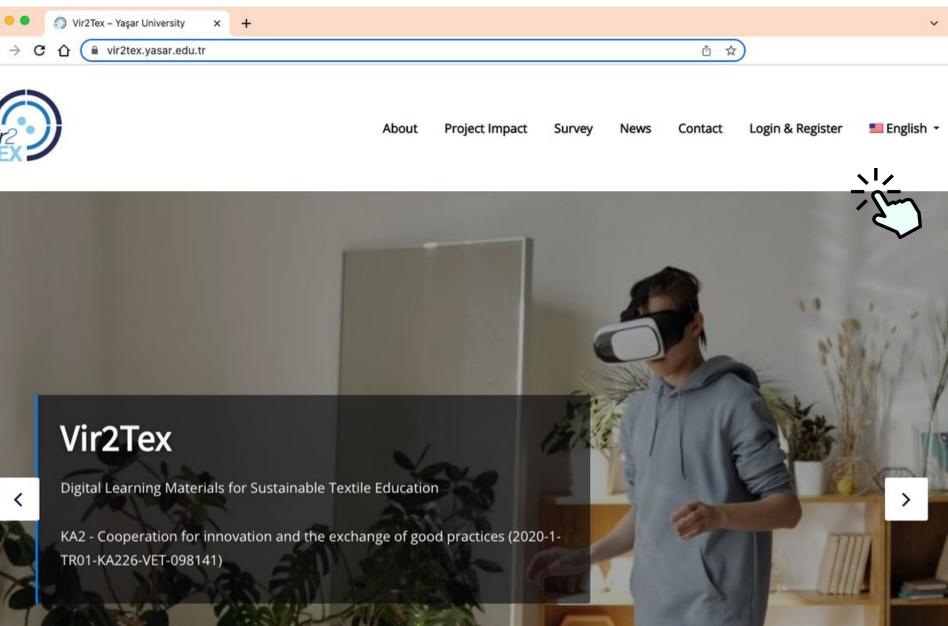
The last stage of the garment production is the textile clothing step. The textile clothing producers should present different clothing models to the consumer for the competition. The design of the cloth is determined according to the target consumer and then the suitable fabric is selected for the model. Then, the pattern of the designed garment is studied. This garment pattern is sorted according to the desired sizes with the computerized pattern preparation system and prepare the cutting plan for mass production. Afterwards, cutting of fabric is done with the special table belonging to the computer system, where the fabric layers are automatically cut after being vacuumed and compressed. The cut fabric layers are transported to the sewing room. In the sewing department, the product is sewn with suitable sewing machines according to fabric and model characteristics. At the end of the sewing process, the garment is produced. The finished garments are transported to the ironing department and gain the final form. At the end of the ironing, the garment is sent to quality control and then packing department. Finally the garment production is finished and the product is ready for marketing.

- Pattern Making-CAD Department
- <u>Cutting department</u>
- <u>Sewing department</u>

Vir2TEX Website

Open https://vir2tex.yasar.edu.tr/ then click on Login & Register









Vir2TEX Website

Click on the Register button to go to the Register page.



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Vir2TEX Website

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Vir2TEX Website

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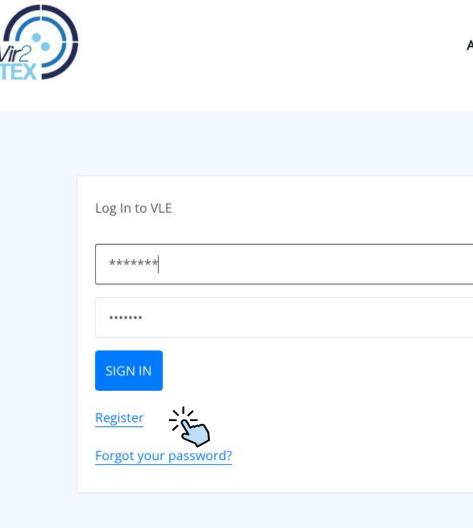
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Vir2TEX Login Page

Write your email address and password to Sign In



About	Project Impact	Survey	News	Contact	Login & Register	📒 English 🝷



Vir2TEX Sakai Welcome Page

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Vir2TEX Welcome Page

Modules is a tool to organize resources, activities, and media on a single page. You can access course modules pages in this site as needed.



Announcements

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Site Info

MODULES

Vir2Tex

Digital Learning Materials for Sustainable Textile Education

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Project Impact

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Project Partners



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Vir2Tex Learning Modules

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B Module 1 Fiber Preparation

8	Module 2	
	Spinning	Preparation

B Module 3 Yarn Spinning

B Module 4 Fabric Production

Module 5 Textile Finishing

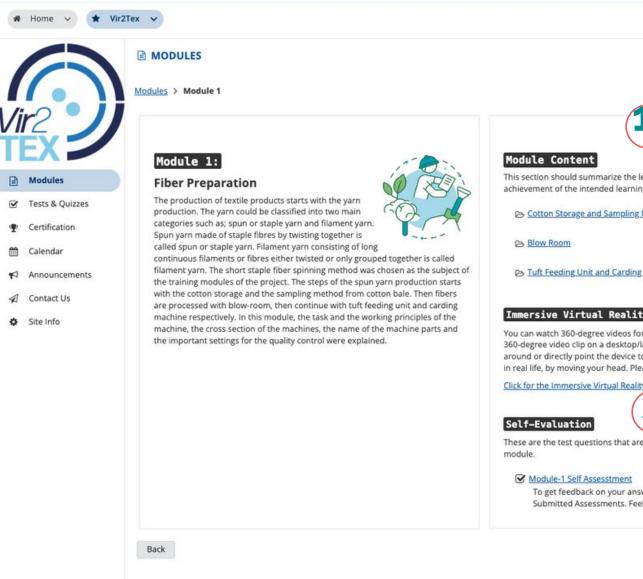
B Module 6 Textile Clothing

Module Pages

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Vir2TEX Module Page

- Module Contents
- Click the link to Virtual Reality Experience
- Module Evaluation



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Vir2TEX Module Page

- Learning Contents (You will find Learner Guides and presentation slides in each of the modules)
- Aim of the module
- Learning Outcomes
- Definitions of Concepts
- Recommended Reading, Books and Videos



This learning module is focused on attaining a good understanding of the cotton storage system and the sampling method from bale. In this learning module the cotton quality test method and the preparation method of the blend formula according to test method will be explained.

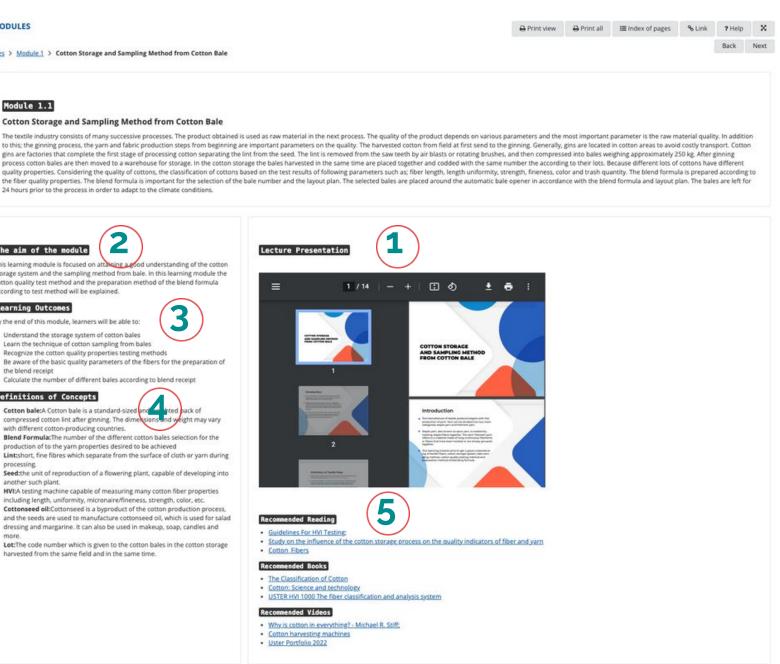
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Learning Outcomes

- 3 By the end of this module, learners will be able to:
- · Understand the storage system of cotton bales
- Learn the technique of cotton sampling from bales
 Recognize the cotton quality properties testing methods
- · Be aware of the basic quality parameters of the fibers for the preparation of the blend receipt
- · Calculate the number of different bales according to blend receipt

Definitions of Concepts

- effinitions of Concepts Cotton bale:A Cotton bale is a standard-sized and the back of compressed cotton lint after ginning. The dimensions and weight may vary with difference cotton-producing countries · Cotton bale: A Cotton bale is a standard-siz with different cotton-producing countries.
- · Blend Formula: The number of the different cotton bales selection for the production of to the yarn properties desired to be achieved
- · Lint:short, fine fibres which separate from the surface of cloth or varn during processing.
- · Seed:the unit of reproduction of a flowering plant, capable of developing into another such plant. · HVI:A testing machine capable of measuring many cotton fiber properties
- including length, uniformity, micronaire/fineness, strength, color, etc. Cottonseed oil:Cottonseed is a byproduct of the cotton production process. and the seeds are used to manufacture cottonseed oil, which is used for salad
- dressing and margarine. It can also be used in makeup, soap, candles and · Lot: The code number which is given to the cotton bales in the cotton storage
- harvested from the same field and in the same time.





Vir2TEX Assessment Page

You can find all Assessments and Scores in this page

		☑ TESTS & QUIZZES
1	(\cdot)	Assessments
Vi		Take an Assessment The assessments listed below are currently available for you to take. To begin, click on the assessment Display 20 * assessments per page
Ð	Modules	Title
Ø	Tests & Quizzes	Module-1 Self Assestment
Ŧ	Certification	Module-2 Self Assessment
m	Calendar	Module-3 Self Assessment
1	Announcements	Module-4 Self Assessment
4	Contact Us	Module-5 Self Assessment
•	Site Info	Module-6 Self Assessment
		Showing page 1 of 1

Submitted Assessments

You have completed the assessments listed below. Unless Feedback Available displays "n/a" (not applicable), feedback will be available at the time shown. If feedback is available for particular submissions, it will be seen under "View All Submissions/Scores".

View All Submissions/Scores View Only Recorded Scores

Title	1
Module-1 Self Assestment	
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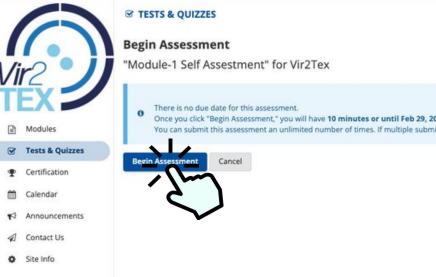
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Vir2TEX Assessment Page

You can start the exam by clicking on the assessment you want to take.



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Once you click "Begin Assessment," you will have 10 minutes or until Feb 29, 2024 12:00:00 AM whichever is shorter to complete this assessment. It will be submitted at that time, regardless of whether you have answered all the questions. You can submit this assessment an unlimited number of times. If multiple submissions are allowed, answers from previous attempts will not be available within the assessment during subsequent attempts. Your highest score will be recorded.

Vir2TEX Assessment Page

You have to finish the assesstment by answering the questions within the specified time.

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 Tests & Quizzes Certification Calendar Announcements Contact Us Site Info 	Which of the following given below is not the the task of fine clean A. Intensively and gently cleaning of fibers B. Foreign part elimination C. Mixing of different type of fibers D. Dust elimination Reset Selection	er machine?			

Vir2TEX Certificate Page

At the end of the each module these are the test questions that are very important to review the module and encourage users to think about the further application of principles learned in a specific module.

Participants who earn a score greater than or equal to 65 points for each self-assessment will be entitled to receive a certificate.

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Modules	Certificate	Description	Requirements
 Tests & Quizzes Certification 	Digital Learning Materials for Sustainable Textile Education	Digital Learning Materials for Sustainable Textile Education- Vir2Tex (2020-1-TR01-KA226-VET-098141)	 Earn a score greater than or item 'Module-2 Self Assesstring' You have earned 100 point
Calendar			 Earn a score greater than or item 'Module-4 Self Assesstr You have earned 100 point
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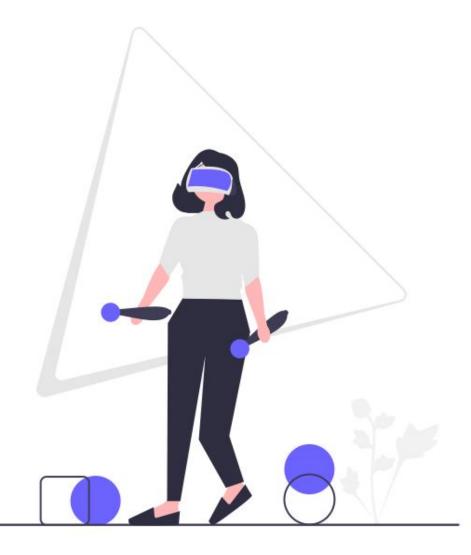
Immersive Virtual Reality Experience User Guide

How to watch a 360-degree video

To watch a 360-degree video clips, one can use a laptop, a web browser, a mobile phone, or a VR headset. The ways to play a 360-degree video clip on them varies from one to other. We will introduce each of them in this article, so you can load your created work to a device and have a look from a viewer's eye.

As stated in an earlier chapter, to watch a 360-degree video, there are three ways:

- On a desktop PC (locally, and online), the viewer can use the mouse to pan and look around;
- On a mobile device, the viewer can either use a finger to pan and look around or directly point the device to where the viewer wants to look;
- In a virtual reality (VR) headset, the viewer is virtually wrapped by the video and can simply look around as it is in real life, by moving their head.

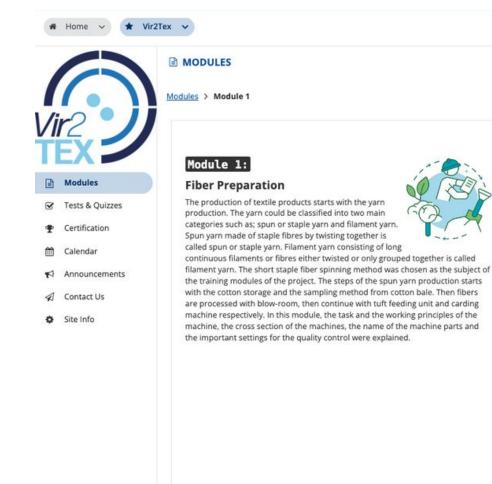




Immersive Virtual Reality Experience

To watch a 360-degree video footage on those standalone/all-in-one devices, you first transfer the footage file to the headset (normally it will shown as a USB drive when connect to your PC, please refer to the headset user manual for detailed instructions about connecting the device to a PC, or a Mac).

- Go to Vir2TEX course site
- Select the module content
- <u>Click for the Immersive Virtual Reality</u> Experience of the module



Back



Module Content

This section should summarize the learning and teaching methods that will be used within the modu achievement of the intended learning outcomes and provide a structure to the knowledge and skills

🕀 Print vi

Disconting Cotton Storage and Sampling Method from Cotton Bale

Blow Room

> Tuft Feeding Unit and Carding Machine

Immersive Virtual Reality Experience

You can watch 360-degree videos for an immersive virtual reality experience about this module with 360-degree video clip on a desktop/laptop PC, the viewer can use the mouse to pan and look around around or directly point the device to where the viewer wants to look. In a virtual reality (VR) headset in real life, by moving your head. Please refer to the 'Guide for Learners' for details.

Click for the Immersive Virtual Reality Experience of Module 1: Fiber Preparation

Self-Evaluation

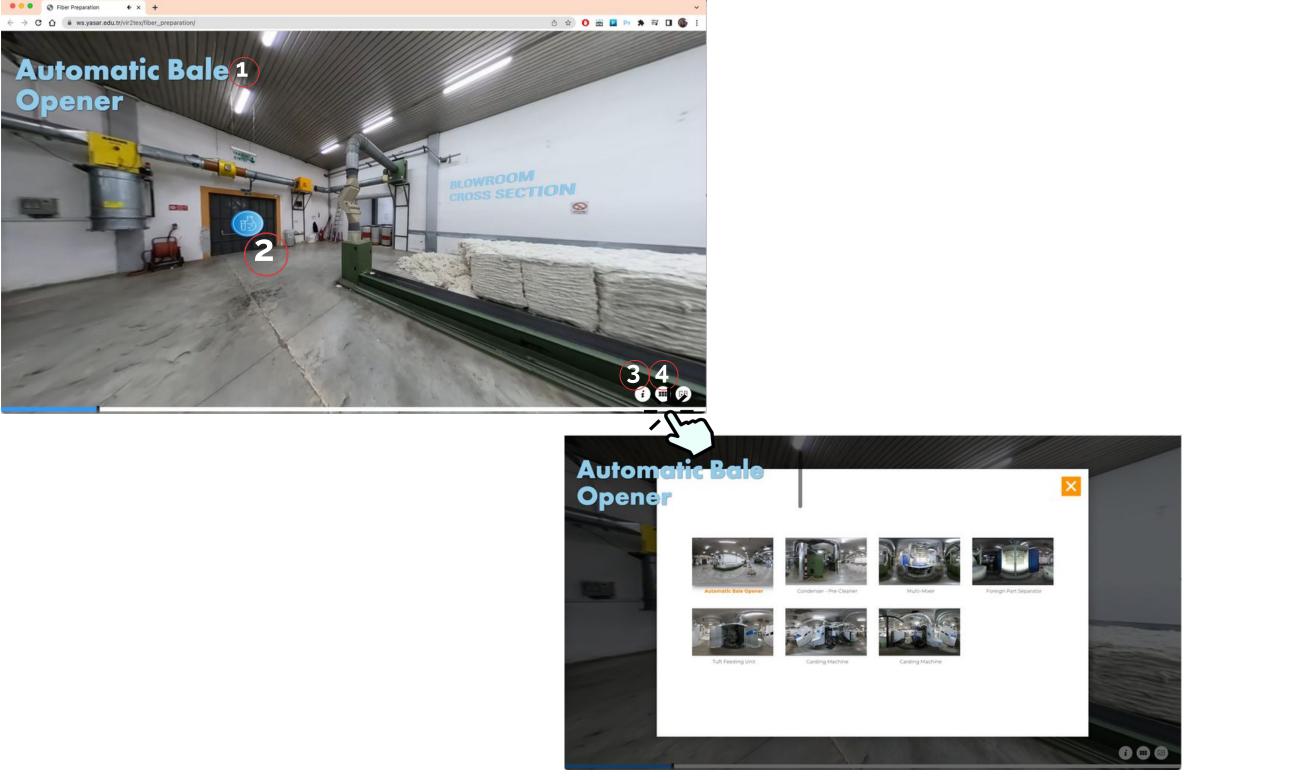
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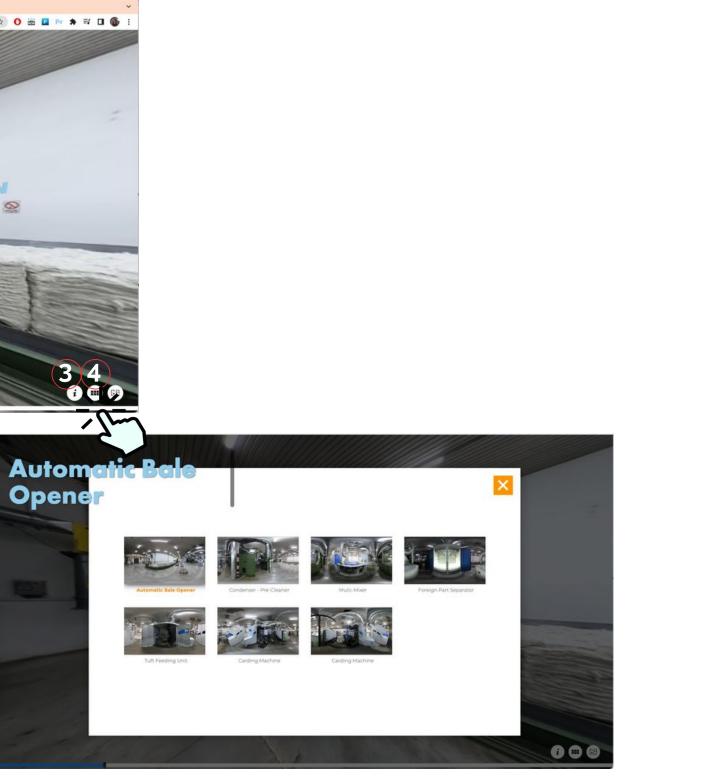
Module-1 Self Assesstment

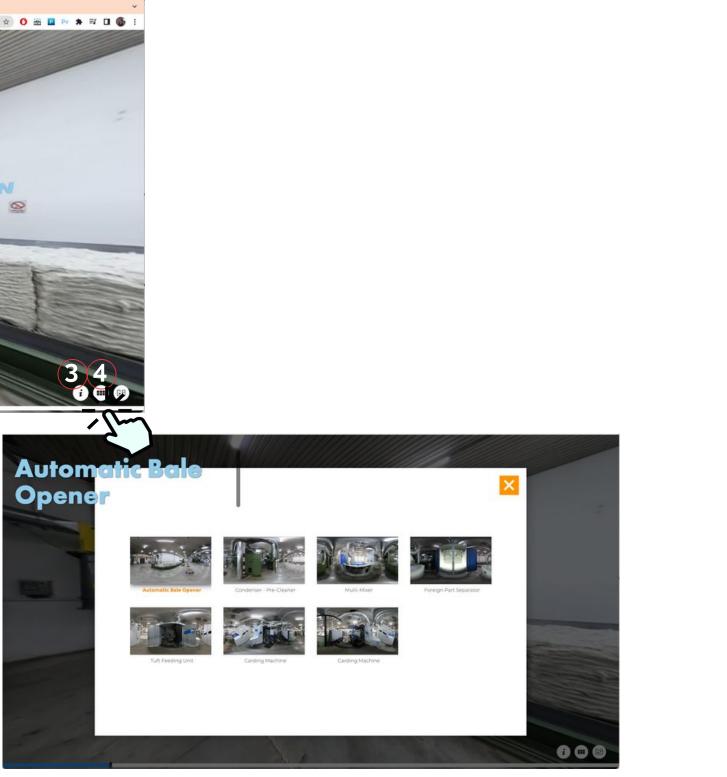
To get feedback on your answers and to see the statistics of other users' test results, please g Submitted Assessments. Feel free to repeat the Self-Assessment until you get it right!

Immersive Virtual Reality Experience

- Module name
- Interactive buttons in modules.
- Information
- Module content



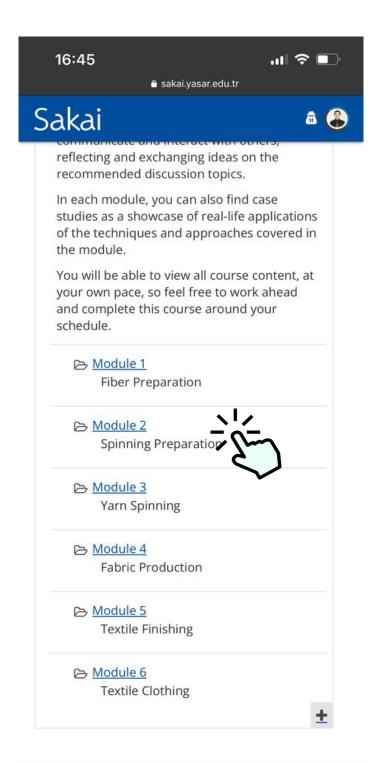


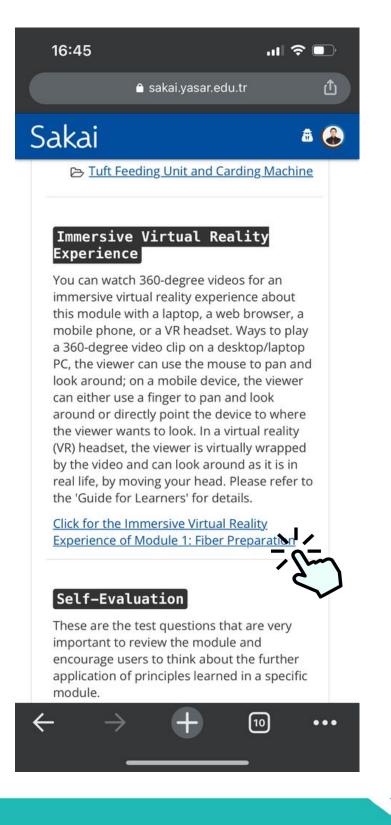


Immersive Virtual Reality Experience with Cardboard

You can watch 360-degree videos for an immersive virtual reality experience about this module with a mobile phone. Ways to play a 360-degree video clip on a mobile device, the viewer can either use a finger to pan and look around or directly point the device to where the viewer wants to look. Mobile phone in a VR Box, such as the Google cardboard, always needs a phone as its core to operate (use as both display, and sensor of head motions).

- Go to Vir2TEX course site
- Open of the modules
- Click for the Immersive Virtual Reality Experience of the module





- You need to grant the necessary permissions.
- For a more realistic experience, you can switch to 3D by clicking cardboard view icon at the bottom right.

Immersive Virtual Reality Experience with Cardboard

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Your device's motion and orientation access and VR mode are disabled for this site. To properly see this webpage, please click continue and accept the permission request if prompted.



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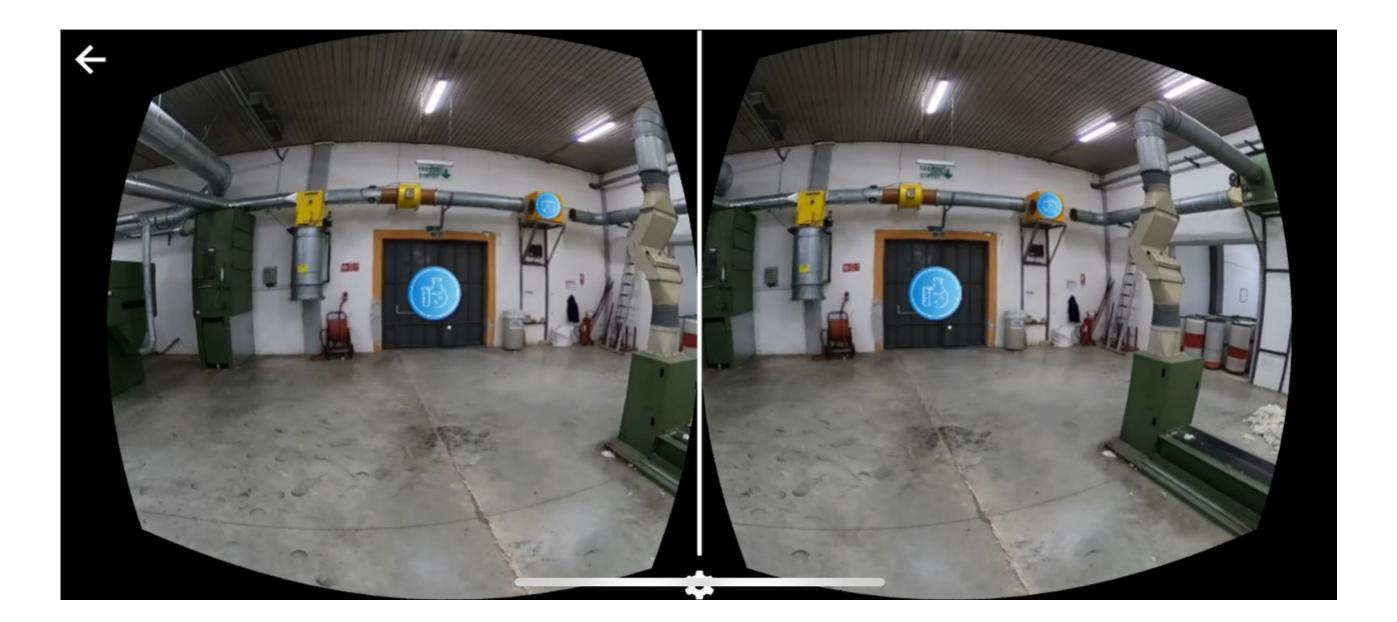
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Immersive Virtual Reality Experience with Cardboard

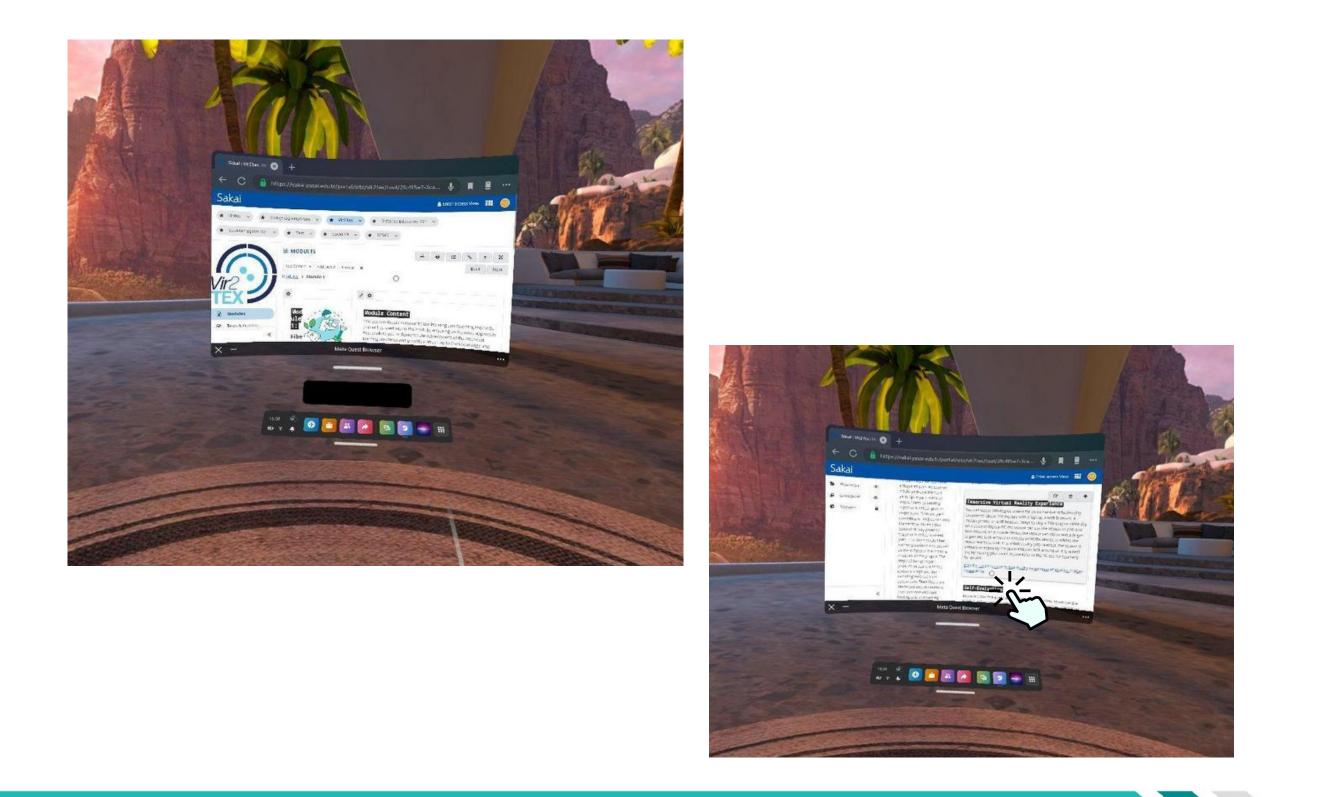
After you tap the cardboard view icon the screen split will split into two smaller screens.



Immersive Virtual Reality Experience with VR Headset

You can watch 360-degree videos for an immersive virtual reality experience about this module with a VR headset. Ways to play a 360-degree video clip on a virtual reality (VR) headset, the viewer is virtually wrapped by the video and can look around as it is in real life, by moving your head.

- Open VR Headset browser
- Enter Vir2TEX course site
- Click for the Immersive Virtual Reality Experience of the module



Immersive Virtual Reality Experience with VR Headset

For a more realistic experience, you can switch to 3D by clicking this cardboard view icon at the bottom right.



